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Solar Production Equipment Corp (SPEC) - Service Bulletin 10/12/2023

Regarding: Torq specification for Solar Production Equipment Corp (SPEC) Pump manifold fasteners and lock washers.

Please be advised that the 140-inch pound torque specification listed in both the legacy (prior to October 2023) Solar Production Equipment Corp - Pump Installation and Service Manual and the Solar Production Equipment Corp – Pump QuickStart Guide refers to our “standard” Zink plated, alloy steel, 1-inch long ¼” - 20 socket head Cap screws with split ring lock washer normally supplied on SPEC Pump standard product.

The 140-inch pound torque specification does not apply to any other fastener material type.

Please consult the factory for torque specifications for alternate materials that may be utilized (stainless/ Inconel /various grades of steel bolts) in the manufacturing of Solar Production Equipment Corp pump products.

It is the sole responsibility of the end user to ensure that the correct torque setting is utilized for the fastener materials used in the service or rebuild of any SPEC Pump product.

Solar Production Equipment Corp (SPEC) shall not be liable in any way for any issue due to or thought to be caused from improper rebuild techniques or torque applied to any fastener utilized in the rebuild of a SPEC pump product.

To prevent confusion, we have deleted all torque specs from our manuals and QuickStart guides. Please consult the factory to obtain the correct torque specification for the Manifold fasteners utilized in any SPEC pump product.

For further information please contact us at:

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